Name \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Period \_\_\_\_\_\_\_\_

Storage Chest Plan of Procedure #12

Top Molding

1. Look at your Estimating Sheet for the dimensions needed for the **Top Molding Front/Back** and the **Top Molding Sides**.
2. Get the pre-cut 5/8” thick boards from the wood storage room to use. Get the type of wood you are using for your storage chest.
3. Get your Top from the previous plan of procedure.
4. Use the Table Saw to cut it down or the BELT SANDER to sand your Top to the correct size. It should be 1 ¼” smaller than the outside width and length of your storage chest so when you add your 5/8” thick moldings around each of the sides then everything lines up flush around the top and storage chest.
5. Use Router #4 to route a 45-degree chamfer on one edge of each of your 5/8” thick moldings. Be sure to use push sticks.
6. Use the MITER SAW to cut your Top Molding Front/Back and Top Molding Sides to fit around the Top. Be exact on fitting this together. Cut your angles at 45 degrees. Your boards should be flush on top and hang down 1/8” underneath.
7. Have the teacher check to make sure all your boards are cut correctly and fit together. Do not glue anything yet. Be sure that the 45-degree Chamfer is facing up when placing your boards around your top and there is a 1/8” lip hanging down.
8. Glue and Pin Nail your Top Moldings around your top. Be sure everything fits together tight with no gaps.
9. Have the teacher check your project.
10. Teacher Signature \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
11. Hand this paper in to the Turn-In folder.