Name \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Period \_\_\_\_\_\_\_\_

End Table Plan of Procedure #7

End Table Assembly Part 2

1. Use the BISCUIT JOINTER to cut a slot into the ends of your 2 sides and 1 back. Be sure to clamp your boards down tight to the table and line up the center line on the biscuit jointer with the center line on your boards.
2. Clamp your leg down tight near the thickest part of your leg and have the center line mark showing.
3. Place the LEG SPACER board next to your leg and have the BISCUIT JOINTER sit on top of the spacer board.
4. Use the BISCUIT JOINTER to cut a slot into your legs where you transferred the center line from your sides and back. Two of your legs will only have 1 slot cut and the other two legs will have 2 slots cut. Only cut a slot where the center lines were marked.
5. Before gluing your legs to your sides and back make sure you have your clamps, glue, and a wet paper towel ready.
6. Place glue in the biscuit slots and on the ends of your side. Spread the glue so it covers the entire end of your side. Put a biscuit in the slot.
7. Put glue in the biscuit slots of the legs that your side will be connected to.
8. Use a BAR CLAMP to clamp your side and two legs together. Lay your boards flat on the table when clamping making sure that your legs stay straight when clamping. Be sure that the top of your leg and top of your side line up flush. Wipe up any wet glue with a wet paper towel.
9. Leave the clamps on for at least 30 minutes. Write the time that the clamps can be removed on your boards.
10. Repeat steps 5-9 for the other side and legs.
11. When both sides have dried glue and clamp the back to both side sections. Be sure that all your legs stay straight while clamping your table together.
12. Teacher Signature \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
13. Hand this paper in to the Turn-In Folder.