Name \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Period \_\_\_\_\_\_\_\_

End Table Plan of Procedure #3

D-Ring Assembly

1. Get your 2 D-Ring Rails and 2 D-Ring Stiles.
2. Mark a center line near the ends of each D-Ring Rail.
3. Place your D-Ring Rails and Stiles into a square ring shape and transfer the center lines to the Stiles where the lines meet up. See picture for how this should look.
4. Use the BISCUIT JOINTER to cut a slot in the D-Ring Rails and Stiles. Be sure to clamp your boards down tight to the bench and line up the Center line of the BISCUIT JOINTER with the mark on your boards.
5. Put glue on the ends of the rails and in each slot, place a biscuit in the slot and use a BAR CLAMP to clamp your D-Ring tight.
6. Wipe off any excess glue with a wet paper towel.
7. Write your name on your D-Ring and leave the clamps on for at least 30 min.
8. Teacher Signature \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
9. Hand this paper into the Turn-In folder.