Name \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Period \_\_\_\_\_\_\_\_

End Table Plan of Procedure #2

D-Ring Rails and Stiles

1. Get 2 boards from the short rack that are more than 15” long and 2 boards more than 18” long. If you can’t find boards from the short rack to use, then get a board from the wood storage room. Be sure to get the type of wood that you plan on using for your end table.
2. Go to the RADIAL ARM SAW or MITER SAW and trim off any cracks off one end of your boards.
3. Use the RADIAL ARM SAW or MITER SAW to cut 2 boards to a rough length of 15” and 2 boards to a rough length of 18”. Put any remaining part of your boards back in the short rack or wood storage room.
4. Use the JOINTER to joint one edge of every board until flat. Remember to use push sticks if your board is shorter than the fence.
5. Use the TABLE SAW to cut all your boards to a width of 2 ¼”. You will need a total of 2 boards 2 ¼”x15” and 2 boards 2 ¼”x18”.
6. Use the PLANER to surface all your boards down to 13/16” thick.
7. Use the MITER SAW to cut your boards to the exact length of your D-Ring Rails and D-Ring Stiles. Look at the ESTIMATING SHEET for the lengths of the D-Ring Rails and D-Ring Stiles.
8. Write your name on each board, label them with the part name and have the teacher check off your boards.
9. Teacher Signature \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
10. Put your paper in the Turn-In Folder when done.